## Project Owner:

City-Ejendomme Aalborg

#### Client:

City-Ejendomme Aalborg

### Quick Info:

Production of 171 pcs. micropiles for a deep foundation as part of rebuilding of commercial/residential estates in the city center of Aalborg

#### **Technical Information:**

System: Micropile pile type GEWI

Ø 40mm

Steel: B500 B

Cement: CEM II B 32,5 R

Quantity: 171 pcs.

Length: 18,00 – 19,50 m

Inclination: vertical
Designload: 300 – 330 kN

Technique: Double-casing drilling method

with water flushing (duplex)

Building Ground: Fill, sand, fat clay
Time Frame of Works: July – August 2016

As an eminent property manager in Aalborg our client plans the reconstruction of new residential/commercial housing units in the heart of Denmark's northern "capital" of Aalborg. The new multistory buildings are situated at Bispensgade 14 and Algade 16 in the pedestrian zone of the city center and have bases with width of around 4,0 to 12,0 m and length of ca. 30 m. Due to narrow access the building sites were only accessible before business opening hours in the mornings (Image 1).

Therefore, careful planning and coordination of supply and disposal activities were essential. To be sure of the load capacity, we successful tested four test piles with a planned testload of 381 – 413 kN before producing the remaining piles. The test piles were later embedded into the overall foundation planning. The narrow work

Image 1: Access to the building site in the pedestrian area

space and tight drill patterns required a compromise of a small drill rig that could nevertheless handle the difficult geology posed by the firm clay.

Our drilling rigs type KR-802 and KR 803 were ideally equipped to tackle these challenges (Image 2). We were even able to use a double-casing drilling system to control backflush and prevent softening of the water-sensitive building grounds. Steel bars were installed in 6,0 m lengths by excavator.

Disposal of backflush was accomplished with mud pumps leading the material from the drill point into mud containers. Drilling works were slightly complicated by residual foundations and boulders that had to be removed or perforated with specialty drilling tools. In some areas, vertical plastic pipes were placed as a drill guide so to prevent damage of power cables (Image 3).



# Commercial and residential estates, Aalborg

We are happy to have completed all tasks in a timely and flawless fashion and are thankful for the excellent preparation and collaboration on- and off-site with our client's work team!



Image 2: Klemm KR -803



Image 3: Plastic pipes as a drill guide and conditions on building site